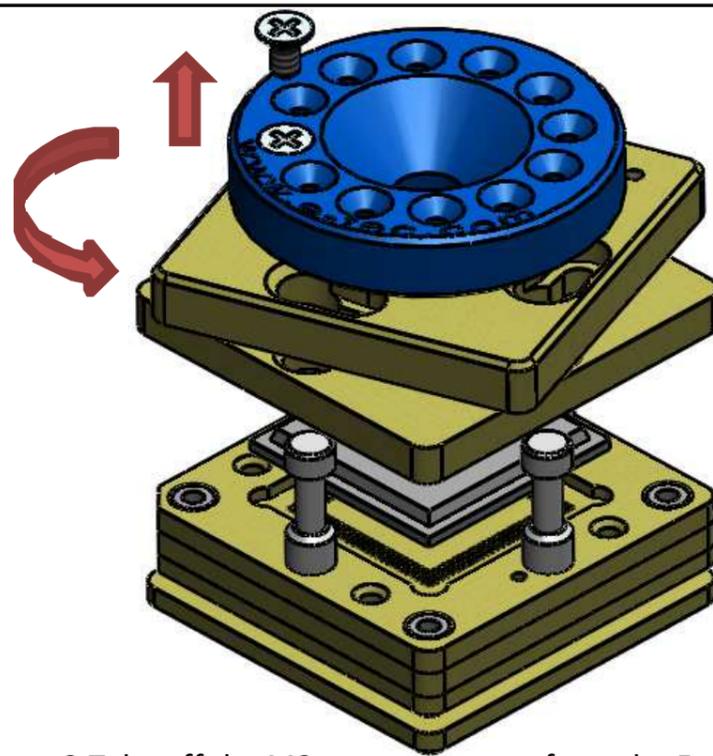1.Mount the socket to the PCB.
2.Insert the IC package into the socket

3.Take off the M2 stopper screws from the FastLock. Two M2 screws with different lengths are provided. Generally the shorter screw will be used for this stopper function, but in certain cases it may be necessary to use the longer screw
4.Mount the FastLock retainer onto the posts by turning the top plate around 15°.
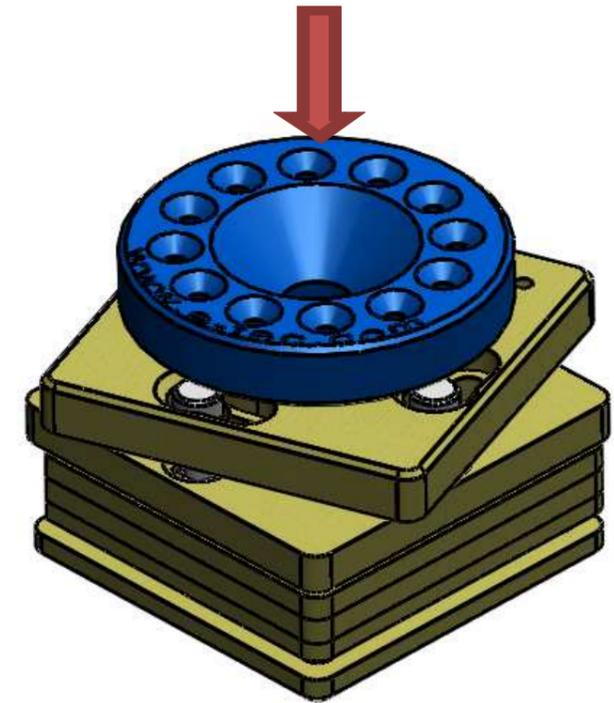
5.Close the top plate perpendicular to the socket base.
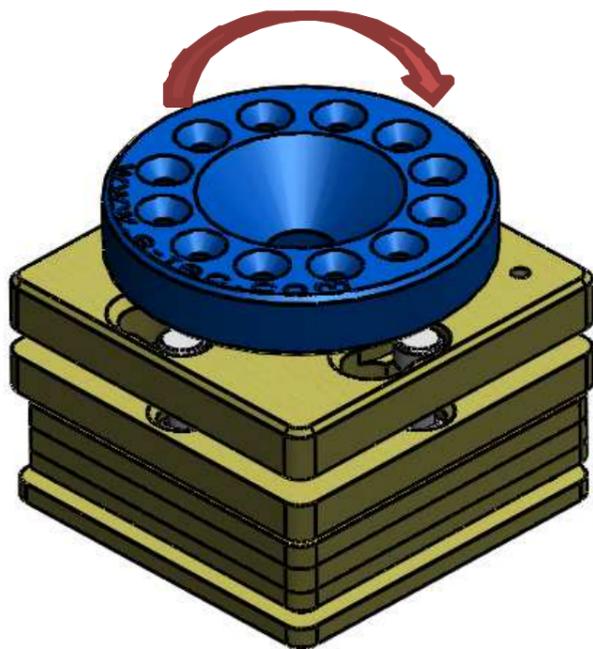
6.Turn the FastLock clockwise up to the desired pressdown force.
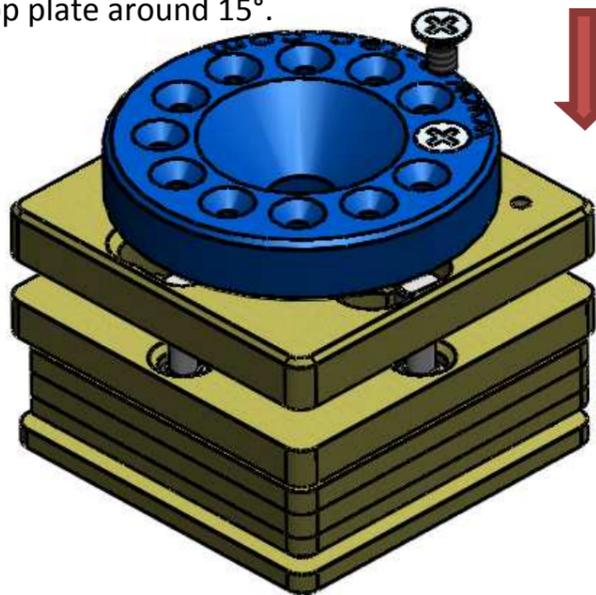
7.Tighten the M2 stopper screw at the rivet position to fix the FastLock at the desired pressdown position.If the screw should be too short for this stopper action, then use the longer screw instead.

8.If you wish to readjust the pressdown forces, moving the M2 stopper screw by one position (forward/backward) will decrease/increase the pressdown movement.
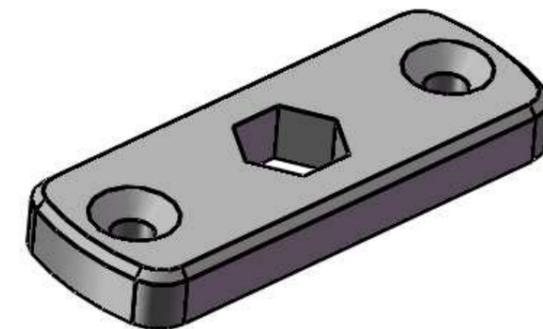
Optional torque tool fixture:
If you wish to use this locking system with a torque tool,then please request a special torque tool fixture (metal bar with an allen key hole), which can be mounted to the FastLock retainer.
Note:This is an optional fixture and needs to be ordered specifically.

NOTE: The FastLock can also be used without the M2 stopper screws.If you do not wish to preset the pressdown forces then simply remove the M2 screws from the FastLock retainer.

A3H	Scale 2:1	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS GENERAL TOLERANCES ISO 2768m			E-tec Interconnect	Remark: -

patented

	REV 2	modif:			"E-tec order code"	
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		DRAWN	sme	10.06.2009		
		REV'D	–	–	"Production code"	
		CHK'D	–	–	-	
		APPV'D	sme	11.10.2011	*Instructions user FastLock*	